PATENT COOPERATION TREATY

03 DEC 2004

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORTEIVED

(PCT Article 36 and Rule 70)

13 SEP 2004 **WIPO** PCT

Applicant's or agent's file reference TS 1042 PCT				FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCTAPEA/416)						
International application No. PCT/EP 03/05962				International filing date 05.06.2003	(day/month/year)	Priority date (day/month/year) 05.06.2002				
			ent Classification (IPC) or b	oth national classification	and IPC					
C10	C10G2/00									
Appl	Applicant									
SH	SHELL INTERNATIONALE RESEARCH MAATS et al.									
1.	This Auth	inter	national preliminary exa- and is transmitted to the	mination report has been applicant according to	en prepared by this Inter	rnational Preliminary Examining				
		,		applicant according to	Article 36.					
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2.	2. This REPORT consists of a total of 5 sheets, including this cover sheet.									
	×	This	report is also accompo	nied by ANNEYEO : -	-hl/4h h - * **					
1	_	nee	n amended and are the	Dasis for this renort and	i <i>l</i> or cheete containing re	on, claims and/or drawings which have ectifications made before this Authority				
		(see	Rule 70.16 and Section	1 607 of the Administrat	tive Instructions under the	he PCT).				
	The	se an	nexes consist of a total of	of 1 sheets.		•				
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2	Th:-		A		E,	PO-DG ₁ 5. 10. 2004				
3.	ms	repo	rt contains indications re	lating to the following it	ems:	5				
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	11		Priority							
	111	⊠	Non-establishment of	opinion with regard to n	ovelty, inventive step a	nd industrial applicability				
	IV		Lack of unity of inventi			_				
	V Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement									
	VI		Certain documents cite	ed						
	VII		Certain defects in the i							
	VIII	П	Certain observations o	n the international appl	ication	•				
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Date	of sub	missio	n of the demand		Date of completion of this	s report				
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30.1	2.200)3			10.09.2004	į				
Name	and r	nailing	address of the International		Authorized Off					
prelim	nlnary	exami.	ning authority:	24	Authorized Officer	STEAM Princes.				
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Form PCTAPEA/409 (Cover Sheet) (January 2004)

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/EP 03/05962

ı.	Ba	Basis of the report						
1.	With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):							
	De	scription, Pages						
	1-1	2	as originally filed					
	Cla	nims, Numbers						
	1-6	i	received on 12.05.2004 with letter of 12.05.2004					
2.	Wit lan	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.						
	The	ese el ements were av	railable or furnished to this Authority in the following language: , which is:					
		the language of a tra	anslation furnished for the purposes of the international search (under Rule 23.1(b)).					
		the language of pub	lication of the international application (under Rule 48.3(b)).					
		the language of a tra Rule 55.2 and/or 55.	anslation furnished for the purposes of international preliminary examination (under 3).					
3.	Wit inte	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:						
		contained in the inte	mational application in written form.					
			e international application in computer readable form.					
			ntly to this Authority in written form.					
	furnished subsequently to this Authority in computer readable form.							
	П	☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.						
		The statement that t listing has been furn	he information recorded in computer readable form is identical to the written sequence ished.					
4.	The	amendments have re	esulted in the cancellation of:					
		the description,	pages:					
		the claims,	Nos.:					
		the drawings,	sheets:	1				
5.		This report has been been considered to g	established as if (some of) the amendments had not been made, since they have go beyond the disclosure as filed (Rule 70.2(c)).	4				
		(Any replacement sh report.)	neet containing such amendments must be referred to under item 1 and annexed to this					
6.	Add	itional observations, i	f necessary:					

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

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III Al A M A								
III. Non-establishment of opinion with regard to novelty, inventive step and industrial applicability								
 The questions whether the claimed invention appears to be novel, to involve an inventive step (to be non-obvious), or to be industrially applicable have not been examined in respect of: 								
the entire international application,								
☑ claims Nos. 6								
because:								
the said international application, or the said claims Nos. relate to the following subject matter which does not require an international preliminary examination (specify):								
the description, claims or drawings (indicate particular elements below) or said claims Nos. are so that no meaningful opinion could be formed (specify):								
see separate sheet								
the claims, or said claims Nos. are so inadequately supported by the description that no meaningful opinion could be formed.								
no international search report has been established for the said claims Nos.								
 A meaningful international preliminary examination cannot be carried out due to the failure of the nucleotide and or amino acid sequence listing to comply with the standard provided for in Annex C of the Administrative Instructions: 								
☐ the written form has not been furnished or does not comply with the Standard.								
the computer readable form has not been furnished or does not comply with the Standard.								
V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement								
1. Statement								
Novelty (N) Yes: Claims 1-5 No: Claims								
Inventive step (IS) Yes: Claims 1-5 No: Claims								
Industrial applicability (IA) Yes: Claims 1-5 No: Claims								
2. Citations and explanations								
see separate sheet								

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EXAMINATION REPORT - SEPARATE SHEET

1). Prior Art

US-A-2243869(D1) discloses a light HC gas subjected to partial oxidation to produce syn gas which is converted to liquid and gaseous HCs, followed by separation of these (Cl. 2). The lighter HCs (C2-C4) are also separated from hydrogen, nitrogen, CO and CO₂(pg 3, RH col. I. 64-70) with further separation of nitrogen and CO₂ from the latter to give a stream for recycling which is depleted in CO₂ (pg 4, LH col. I. 2-36). A Co-based FT catalyst is also disclosed (pg 2, RH col. I. 48-60).

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NL-A-8303911(D2) discloses production of higher HCs from light HCs by partial oxidation to syngas which is then subject to FT synthesis using a catalyst of Co on a support of alumina, silica or silica-alumina which has Zr present as a promoter.

2). Novelty (Art. 33(2) PCT).

Neither D1 nor D2 disclose that the catalytic FT synthesis is carried out using Co on a zirconia carrier.

3). Inventive Step (Art. 33(3) PCT)

The presence of an inventive step is established by the results provided by the applicant with his letter of reply in which it is established that replacing the more conventional supports of silica and titania with zirconia leads to a substantial increase in the yield of C_{11} - C_{14} olefins. It is not considered that the use of Zr as a promoter in D2 would suggest to the skilled person to use zirconia as a promoter.

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The application also fails to meet the requirements of the PCT convention in the following respects.

- 1). Claim 6 does not meet the requirements of Art. 6 PCT since its feature is a result to he acheived.
- 2). Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art

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EXAMINATION REPORT - SEPARATE SHEET

disclosed in the documents D1 and D2 are not mentioned in the description, nor are these documents identified therein.

Form PCT/Separate Sheet/409 (Sheet 2) (EPO-April 1997)

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TS 1042

CLAIMS

- Process for the production of hydrocarbons from gaseous hydrocarbonaceous feed comprising the steps of:
- i) partial oxidation conversion of the gaseous hydrocarbonaceous feed and oxygen containing gas at elevated temperature and pressure into synthesis gas;
- ii) catalytical conversion of synthesis gas of step i) using a cobalt on zirconia carrier based Fischer-Tropsch catalyst into a hydrocarbons comprising stream;
- iii) separating the hydrocarbons comprising stream of step ii) into a hydrocarbons product stream and a recycle stream; and
- iv) removing carbon dioxide from the recycle stream and 'recycle of carbon dioxide depleted recycle stream to stepi).
- 2. Process as claimed in claim 1, wherein the carbon dioxide depleted recycle stream is premixed with the gaseous hydrocarbonaceous feed.
- 3. Process as claimed in claim 1 or 2, wherein part of the recycle stream of step iii) is used as fuel in steam reforming of gaseous hydrocarbonaceous feed for producing hydrogen supplement for synthesis gas of step i).
- 4. Process as claimed in claims 1-3, wherein part of the recycle stream of step iii) or step iv) is used as fuel for power generation.
- 5. Process as claimed in claim 1-4, wherein the hydrocarbons product stream is subjected to catalytic hydrocracking.
- 6. Process as claimed in claim 1-5, wherein the hydrocarbon product stream comprises between 17 and 27 wt% C_{10} - C_{14} , preferably between 22 and 27 wt%.

